

PH600 Radio MAINTENANCE MANUAL (Level1) V1.0

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PH600 Radio Maintenance Manual (Level1) V1.0

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1 Overview

1.1 Appearance



Note:

This picture is for reference only, please refer to the actual product.

1.2 Standard Package

SN	Item	Quantity (PCS)
1	PH600 Radio Unit	1
2	Battery	1
3	Power Adapter	1
4	Quick Start Guide	1
5	Antenna	1
6	Belt Clip	1
7	Charger	1

1.3 Specification

FrequencyUHF1: 400-470MHz VHF:136-174MHzChannel Capacity32Zone Capacity2 (maximum 16 channels per zone)Channel Spacing12.5kHz/20KHz/25KHzFrequency Stability±0.5ppmOperating Voltage7.4VBattery Capacity2600mAh (Standard) / 2000mAh (Optional)Battery Life(5:5:90)Analog: 16 hours Digital: 20hoursSize (H x W x D)100*54.5*37.5mm (Without Antenna)WeightAbout 270g (With Antenna and Battery)Voice AnnouncementSupportVocoderAMBE++Man downSupport
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Voice Announcement Support Vocoder AMBE++ Man down Support
AnnouncementSupportVocoderAMBE++Man downSupport
Announcement AMBE++ Man down Support
Man down Support
Vibration Support
Optional Board Support
Bluetooth Support BT2.1+EDR/4.0 (Optional)
Location GPS (Optional)
TF Card Support
Real-time Clock Support
Encryption Support SW and HW Encryption (Optional)
Receiver
Sensitivity(Analog) 0.22uV(12dB SINAD)
Sensitivity(Digital) 0.22uV (5% BER)
Adiacont Channel 60 dB@12.5KHz/70 dB@20/25KHz (TIA603A) -1T
Adjacent Channel Selectivity 45dB@12.5KHz /70 dB@20/25KHz (TIA603D) -2T
60dB@12.5KHz /70 dB@20/25KHz (ETSI)
Intermodulation 70 dB (TIA603D)
65 dB (ETSI)
Spurious Rejection 70 dB (TIA603D)
70 dB (ETSI)
Blocking or 80dB(TIA603D)
Desensitization 84dB(ETSI)
Co-channel Rejection -12~0 dB @12.5KHz/-8~0 dB @20/25KHz
Hum and Noise -40 dB@12.5KHz /-43 dB@20KHz /-45 dB@25KHz



Rated Audio Power	0.5W	
Max Audio Power	2.0W	
Audio Distortion @ Rated Audio	≪3% (Typical)	
Audio Response	+1~-3dB (TIA603D)	
Conducted Spurious Emission	-57 dBm (TIA603D)	
Transmitter		
Low Power Output	1W	
High Power Output	4W (UHF1)/5W(VHF)	
FM Modulation	12.5KHz: 11K0F3E / 20KHz: 14K0F3E / 25KHz: 16K0F3E	
4ESK Digital	12.5KHz Data Only: 7K60F1D&7K60FXD	
4FSK Digital Modulation	12.5KHz Voice Only: 7K60F1E&7K60FXE	
	12.5KHz Voice And Data: 7K60F1W	
Conducted/Radiate d Emission	-36dBm ≤1GHz ; -30dBm >1GHz	
Modulation Limiting	±2.5KHz @12.5KHz /±4KHz @20KHz /±5.0KHz @25KHz	
FM Hum and Noise	-40 dB@12.5KHz /-43dB@20KHz /-45 dB@25KHz	
Adjacent Channel Power	60 dB@12.5KHz /70 dB @20/25KHz	
Audio Distortion @ Rated Audio	≪3% (Typical)	
Audio Response	+1~-3dB(TIA603D)	
Environmental		
Operating Temperature	-30℃ ~+60℃	
Storage Temperature	-40℃ ~+85℃	
ESD	IEC 61000-4-2 (level 4) ±8kV (Contact) ±15kV(Air)	
Dust and Water Resistance	IP68	
Reliability	GJB 150A-2009 and MIL-STD-810 C/D/E/F/G	
BeiDou/GPS		
Accuracy specs are for long-term tracking (95th percentile values>5satellites		
	0 dBm signal strength)	
TTFF (Time To First Fix) - Cold Start	<60s	



TTFF (Time To First Fix) - Hot Start	<10s
Horizontal Accuracy	<10m

2 Function Test

2.1 Basic Function Test

Item	Test Method and Requirements	Component Involved
1.Basic requirement	 Radio accessories complete. No dismantle label complete. Waterproof label no discoloration. No physical damage. Within the warranty period. 	None
2.Failure Re-present	 Radio with the battery can power on normally. Detect the fault according to the customer description to confirm if it can be re-presented. 	Radio Unit, Battery
3.Function Test1. Test the PTT call to confirm the function is normal. 2. Connect the matching earpiece with the radio to confirm it can transmit and receive voice normally and the actual voice quality is good.		Earpiece, Battery
4.Charging Test	Connect the matching charger to confirm it can charge.	Charger, Battery

Note:

For other items that cannot be detected in steps (1) to (4), please refer to the radio user manual. If a fault is found in one step, the subsequent detection steps are suspended as the radio is treated faulty.

2.2 Check Firmware Version and Device Information

You can get the device information by reading through CPS. You may contact after sales to get version comparison table.

Basi	c Information	~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~	
	Model Name	PH600	29
.6	Serial Number	1234567890	Son.
P	Model Type	Portable	
	Model Number	PH600-GMBD0000000-U1-C	
	Frequency Band[MHz]	400-470	
	Firmware Version	V3.06.05.B1	al al
.8	RCDB Version	D3.06.016	Son
P.	DSP Version	V3.06.05.B2A	
	Bootloader Version	V3.06.002	
	Bluetooth Version	V2.02	1
	Last Programming Date	2020-03-10,14:33	al al

3 Software Upgrade

3.1 Before Upgrade

- 1. Get the one-click upgrade software for the target version.
- 2. Prepare the radio to upgrade, take away the cover of accessory interface on the side.

3. Prepare the data cable (Type: AP340). Connect its USB port to your computer USB port, connect the other side to your radio accessory interface port and fasten it.

AP340 Data Cable:





3.2 Upgrade Procedure

1. Install the upgrade software package

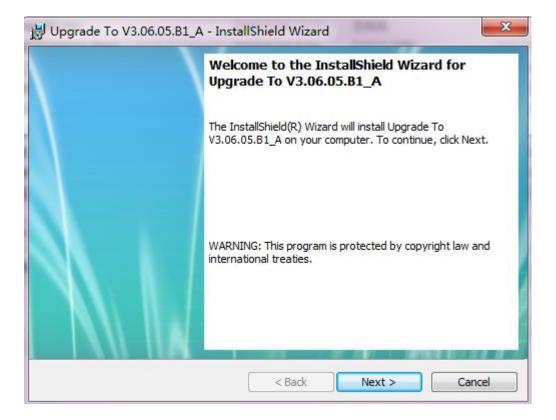
1) Click to open the upgrade software, choose the language according to your requirement (Cn for Chines, En for English);

🌗 Cn	
鷆 En	

2) Double click setup.exe in the chosen language folder;



3) Click Next in the below interface;

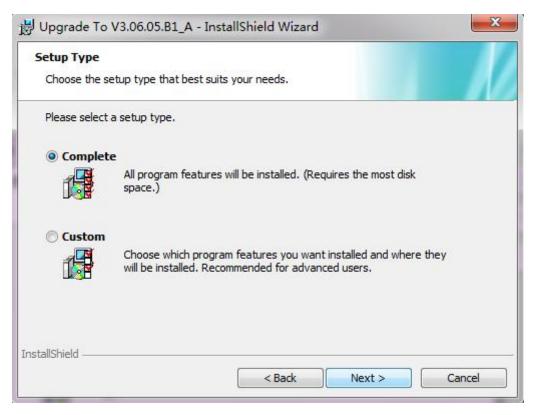


4) Select 'I accept' and click Next in the below interface;

Please read the following lice	ense agreement carefully.	
PRODUCT SOFTWARE LICENSE	AGREEMENT	
APPLIES TO THE SOFTWARE EI ACCOMPANYING Caltta PRODU UNLESS A SIGNED LICENSE AG MATTER HAS BEEN EXECUTED BY USING THE PRODUCT, YOU	WEEN YOU, THE USER, AND Caltta, MBEDDED IN OR DELIVERED WITH THE CT (SOFTWARE), AND IS APPLICABLE REEMENT COVERING ITS SUBJECT BETWEEN YOU AND Caltta. ACKNOWLEDGE THAT THIS AGREEMENT OOD AND THAT YOU AGREE TO BE BOUND	E
BY ITS TERMS AND CONDITION NOT LICENSED TO USE THE PR	IS. IF YOU DO NOT AGREE, YOU ARE ODUCT, AND IF YOU ARE THE PURCHASER D IMMEDIATELY RETURN THE PRODUCT IN F PURCHASE FOR A REFUND.	-
BY ITS TERMS AND CONDITION NOT LICENSED TO USE THE PR OF THE PRODUCT, YOU SHOUL	DDUCT, AND IF YOU ARE THE PURCHASER D IMMEDIATELY RETURN THE PRODUCT IN PURCHASE FOR A REFUND.	
BY ITS TERMS AND CONDITION NOT LICENSED TO USE THE PR OF THE PRODUCT, YOU SHOUL ITS ENTIRETY TO ITS PLACE O	DDUCT, AND IF YOU ARE THE PURCHASER D IMMEDIATELY RETURN THE PRODUCT IN PURCHASE FOR A REFUND.	Print



5) Select Complete and click Next if you use the default installation path;



Select Custom and click Next if you choose your own installation path;



B Upgrade To \	V3.06.05.B1_A - InstallShield Wizard
Setup Type	
Choose the se	tup type that best suits your needs.
Please select a	a setup type.
Complete	
	All program features will be installed. (Requires the most disk space.)
Oustom	
1 ¹	Choose which program features you want installed and where they will be installed. Recommended for advanced users.
InstallShield	
	< Back Next > Cancel

Click Change to modify the installation path, then click Next;



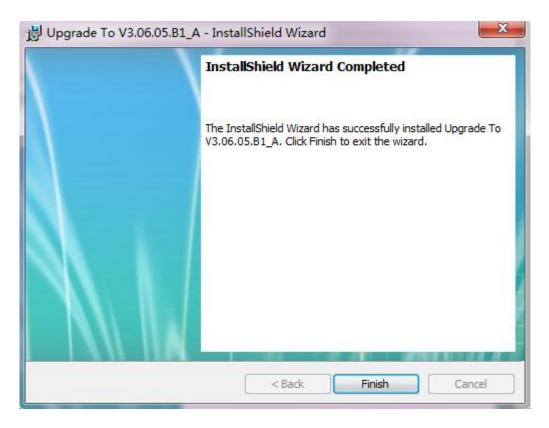
Sustom Setup Select the program features you want installed.	
lick on an icon in the list below to change how a feature	is installed.
Upgrade_To_V3.06.05.B1_A_Files	Feature Description
	This feature requires 57MB on your hard drive.
nstall to: C:\Program Files\Caltta\Upgrade To V3.06.05.B1_A\ stallShield	Change

6) Click Install to confirm installation.

Ready to Install the Progra	am
The wizard is ready to begin	installation.
Click Install to begin the insta	allation.
If you want to review or cha exit the wizard.	ange any of your installation settings, click Back. Click Cancel to



7) Wait the installation to complete. Click Finish to end one-click upgrade procedure.



8) An icon will be on desktop after installation.



2. Radio Upgrade

- 1) Connect the radio to the PC through the data cable;
- 2) Double click the upgrade tools icon to run it;

3) The radio enters into the flash burn mode, press the PTT button and TK button (on the top) at the same time, and rotate the volume knob to power on the radio, the radio enters into the upgrade mode;





The LED indicator glows green:



4) After the upgrade software detects the USB port and displays it, you can select the corresponding USB port and click to upgrade.

5) You can choose Chinese or English language, and choose if preserve the current setting data when upgrade the radio.



Languange File None Preserve Data One Click Upgrade	English(Chinese) Chinese English USB Port USB(H:) - None Basic Setting USB(H:)	Explains 1.Target version is V3.06.05.B1. 2.Please do not power off while upgrading.
One Click Upgrade		

- 6) The LED indicator flashes green during the upgrade;
- 7) Upgrade complete prompt;

After upgrade completes, the software tools will display as below:



Note:

- Don't power off the radio during the upgrade.
- If upgrade fails, please repeat the upgrade procedure.
- 8) Reboot the radio after upgrade to check if the firmware is the target version.



3.3CPS Software

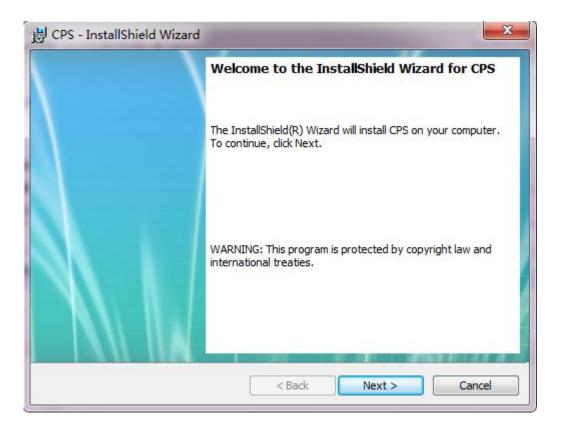
- 1. CPS Software Installation Procedure

💯 setup.exe

1) Start installation, double click



- to install;
- 2) Click Next following the prompt.

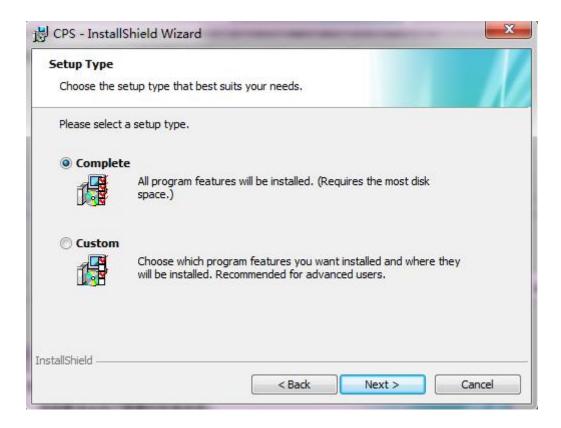


3) Select 'I Accept' and click Next.



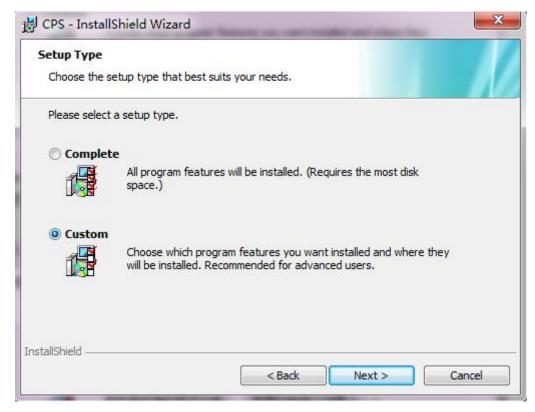
CPS - InstallShield Wizard		
Please read the following license	agreement carefully.	
PRODUCT SOFTWARE LICENSE AGR	REEMENT	*
HAS BEEN READ AND UNDERSTOOD BY ITS TERMS AND CONDITIONS. IF NOT LICENSED TO USE THE PRODUC	DED IN OR DELIVERED WITH THE SOFTWARE), AND IS APPLICABLE IENT COVERING ITS SUBJECT VEEN YOU AND Caltta. NOWLEDGE THAT THIS AGREEMENT O AND THAT YOU AGREE TO BE BOUND YOU DO NOT AGREE, YOU ARE CT, AND IF YOU ARE THE PURCHASER MEDIATELY RETURN THE PRODUCT IN	H.
I accept the terms in the license a	agreement	Print
I do not accept the terms in the li	cense agreement	
InstallShield		
	< Back Next >	Cancel

4) Select Complete and click Next if you use the default installation path.





Select Custom and click Next if you choose your own installation path.



Click Change to modify the installation path, then click Next.



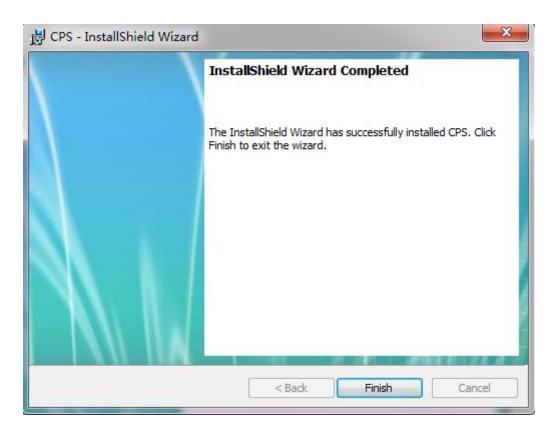
Description
ture requires 28MB on rd drive.
Change

5) Click Install to confirm installation.

B CPS - InstallShield Wizard		×
Ready to Install the Program		
The wizard is ready to begin installation.		
Click Install to begin the installation.		
If you want to review or change any of your in exit the wizard.	nstallation settings, dick Back. Click	Cancel to
InstallShield		
	< Back Install	Cancel



6) Wait the installation to complete. Click Finish to end CPS tools installation procedure.



7) An icon will be on desktop after installation:



2. CPS Read

CPS read function can be started by shortcut key combination Ctrl + R or shortcut icon read data from the radio.

Precondition: The radio is power on in user mode.

1) Connect the radio with data cable, and connect data cable USB port to the computer, click CPS read to display the following interface;



Read	100	-	X
Click OK to co	ntinue		
	ок	Cancel	
		JJ	

2) Click OK to continue, the radio displays reading and the CPS interface displays as below;

Read data,	please wait 44%	99 F	
	OK	Cancel	

3) A pop-up message on the radio display will indicate read success after about 10 seconds, the radio goes back to home display. The CPS will indicate read success as below.

Read	Message 🔀	<u>×</u>
Read data, please v	Read Success!	
	ок	

4) Click OK to complete CPS read.

3. CPS Write

CPS write function can be started by shortcut key combination Ctrl + W or shortcut icon write data into the radio.

Precondition: The radio database version and type code are consistent with the database version and type code of the data currently edited by the CPS software. The radio is power on in user



mode.

1) CPS software is used to configure data in template.

2) Connect the radio with data cable, and connect data cable USB port to the computer, click CPS write to display the following interface;

DMR Conventional	785	
Auto Increase	Г	
Radio Start ID	15	
Written Count	0	
Next ID	15	
Click OK to continue		
	DK Cancel	

3) Click OK to continue, the radio displays writing and the CPS interface displays as below;

Vrite	
DMR Conventional Auto Increase Radio Start ID Written Count Next ID	15 15 15
Writng data please wait	66%

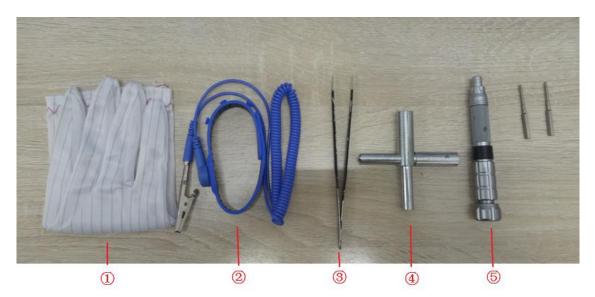
4) The radio automatically reboots after about 10 seconds. The CPS will indicate write success as below.

Vrite		X
	Auto Increase Radio Written Write Success!	
Writng da	OK Cancel	

5) Click OK to complete CPS write.

4 Radio Disassemble Demonstration

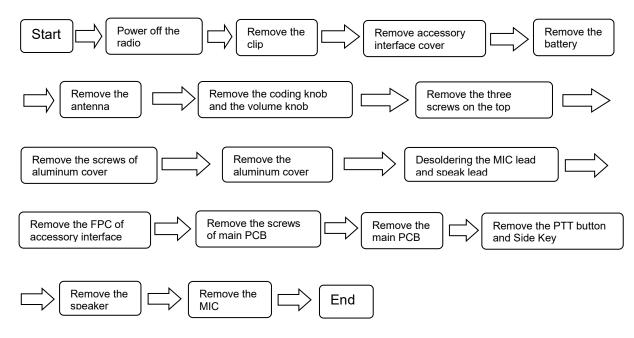
4.1 Tools





SN	Item
1	Anti-static Glove
2	Anti-static Wrist Strap
3	Tweezers
4	Sockets
5	Screwdriver (Cross Screwdriver, Slotted Screwdriver,
	T6 Torx Screwdriver)
6	Soldering Iron

4.2 Procedure



4.3 Disassemble Steps

Note: The following steps apply to PH600/DH610 Radio.

1. Rotate the volume knob count-clockwise to power off the radio;





2. Remove the two back cover/clip screws with cross screwdriver to remove the clip;



3. Remove the screw of accessory interface cover with slotted screwdriver to remove the accessory interface cover;



4. Push the battery lock to remove the battery;



5. Rotate the antenna count-clockwise to remove it;



6. Pull out the volume knob and coding knob;





7. Use the sockets to remove the antenna nut and switch nuts;



8. Use the T6 torx screwdriver to remove the screws of aluminum cover component to take out the aluminum cover component;



9. Use the soldering iron to disconnect speaker leads A and disconnect MIC leads B ;



10. Take out the FPC of accessory interface (A) and the FPC of keypad (B), be careful the obstruction of accessory interface board FPC and connector, pay attention to pull them out slowly not to break them with too much force.

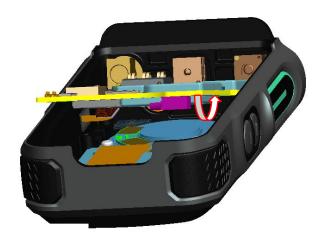




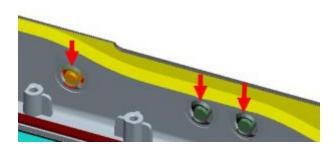
11. Remove the six screws of main PCB with the cross screwdriver;



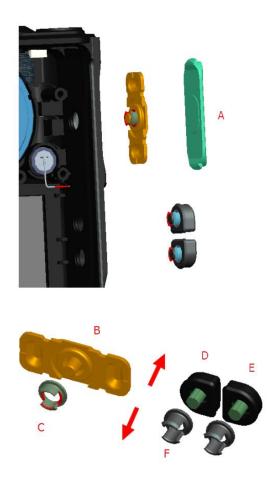
12. Lift the main PCB up obliquely to remove the LCD FPC (A), and take out the main PCB.



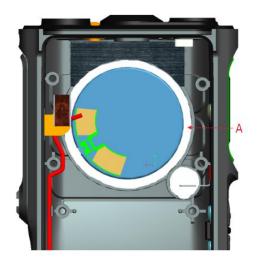
13. Use the slotted screwdriver to open the buckles at the arrows to push out the PTT button (A), rubber (B), holder (C), side key (D and E), holder (F). The holder (C) and the rubber (D/E) can be separated directly.







14. To dismantle the speaker, remove the white sealing (A) around the speaker, and use the screwdriver to take it out.



15. To dismantle the MIC, remove the white sealing (A) around the MIC, and use the screwdriver to take it out.

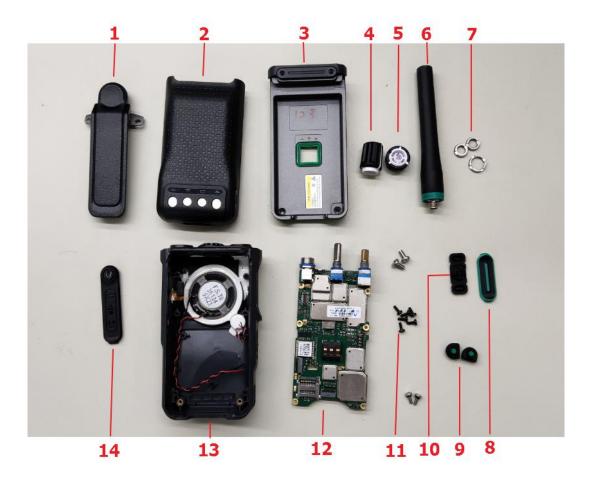


4.4 Assemble Steps

The assemble steps can refer to the disassemble steps and vice versa. Note that if the speaker and MIC are damaged and need to be replaced, first clean the white sealing around the speaker and MIC, then take them out with tweezers. When assembling the speaker, pay attention to its direction. Meanwhile the edge of the speaker needs to be glued (model TONSAN1527). The dispensing tool can use the 5ML syringe and the 1.0mm diameter needle. Leave it 4 hours after dispensing and then continue the remaining assembly after the glue is dry.

It is needed to organize the wiring when assembling and soldering the speaker and MIC. Note that the positive and negative electrodes on the main PCB. The red wire is soldered to the positive electrode and the black wire is soldered to the negative electrode. Do not burn the radio and the cover during soldering.

4.5 Components



SN	Item	SN	Item
1	Clip	8	PTT Button Cover
2	Battery	9	Side Key Rubber
3	Aluminum Cover	10	PTT Rubber
4	Coding Knob	11	Screw
5	Volume Knob	12	Main PCB
6	Antenna	13	Front Cover
7	Switch Nut	14	Accessory Interface Cover

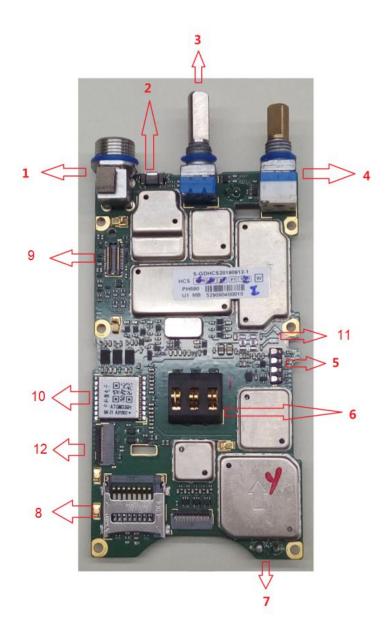
5 Hardware Pictures

5.1 Front of Main PCB



SN	Item	
1	Emergency Button	
2	Vibrator	
3	Bluetooth IC (none for low configuration)	

5.2 Back of Main PCB



SN	Item
1	Main Antenna Connector
2	Emergency Button
3	Channel Knob
4	Power&Volume Knob
5	Side Key Interface (Connected to FPC and including PTT,
	GND, Up and Down from top to bottom)
6	Battery Connector



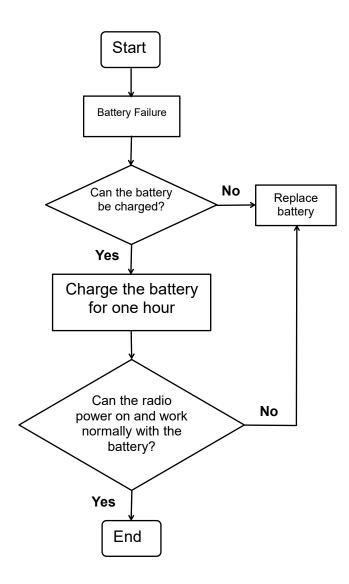
7	Speaker Soldering Point
8	TF Card Slot
9	Accessory FPC Plug
10	GPS Module (none for low configuration)
11	MIC Soldering Point
12	Option Board FPC Plug

6 Troubleshooting Maintenance Flow

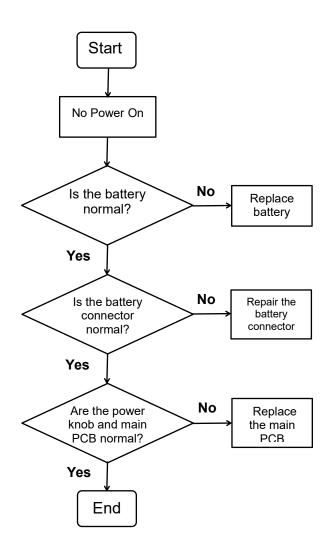
6.1 Structural Part Failure

For the failure of radio structural parts, please refer to 4.3 Disassemble Steps for replacement.

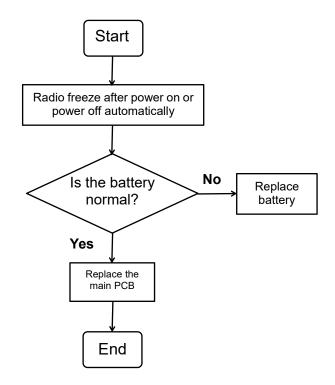
6.2 Battery Failure



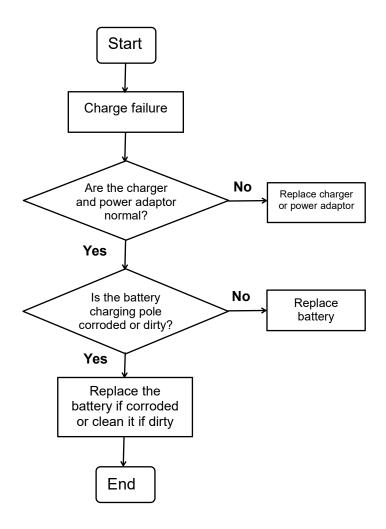
6.3 No Power On



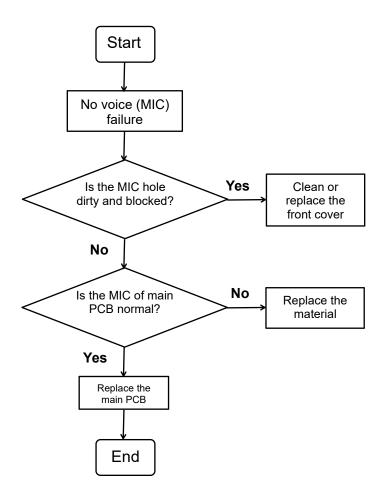




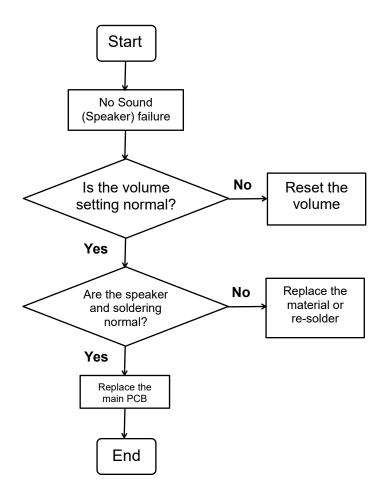
6.5 Charge Failure



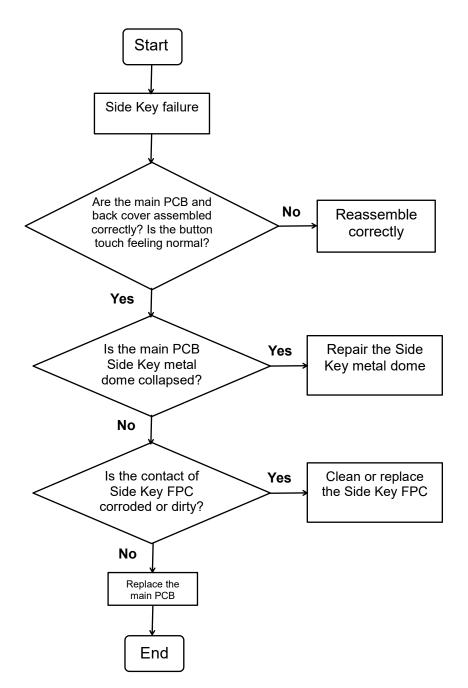
6.6 No Voice (MIC) Failure



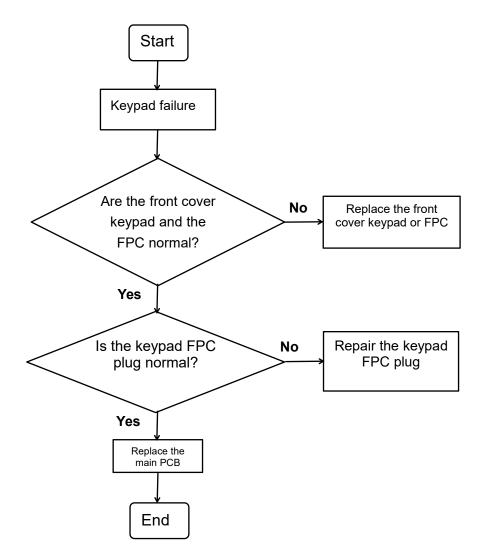
6.7 No Sound (Speaker) Failure



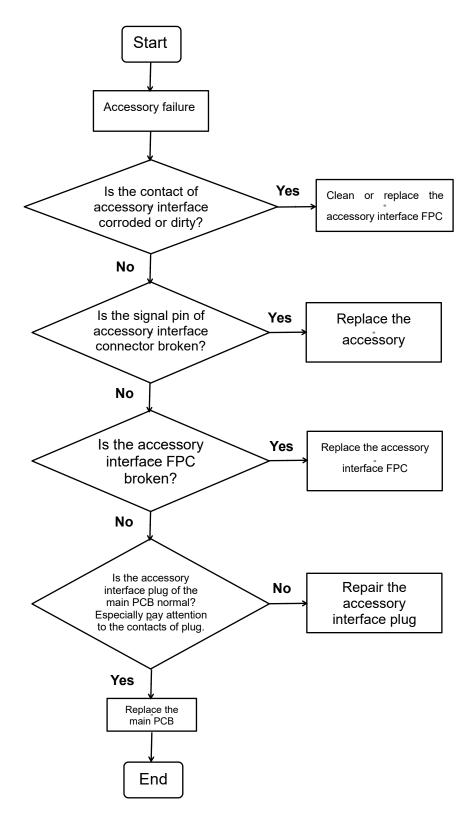
6.8 Side Key Failure



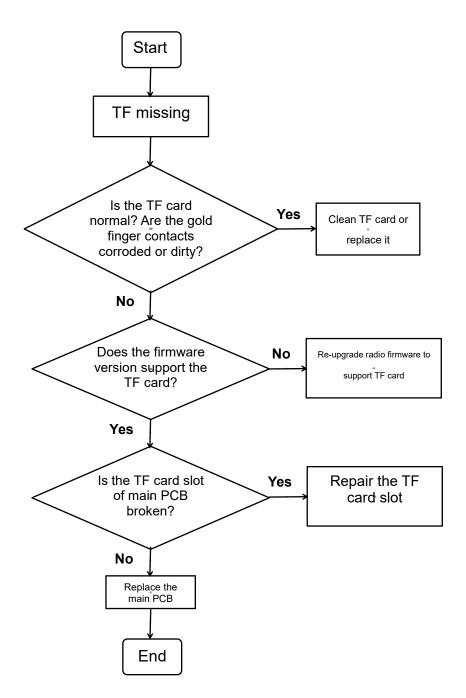
6.9 Keypad Failure



6.10 Accessory Failure



6.11 TF Missing



7 Check After Maintenance

7.1 Check Latest Firmware Version and Device Information

Please refer to 2.2 Check Firmware Version and Device Information.

7.2 Function Check

After the radio maintenance, check if every function is available. Follow the steps:

1. After assemble the radio, check if all screws and components are installed, there should be no extra screws.

2. Check if the touch feeling of button is normal for PTT button, up button, down button and top button. Check if the volume knob and coding knob operate normally.

3. Install the battery and power on the radio to check that radio can power on normally and LED indicator is normal.

4. Check if the keypad is normal and the key can respond normally to touch.

5. Connect the data cable to check if the radio can CPS read and write normally.

6. Turn coding knob to adjust radio frequency and set work mode to the same as another normal radio, and make a voice call test to check if the call can be sent, received, and if the voice is normal.

7. Finish checking.